

# Manual de instalación para base de equipo

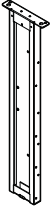
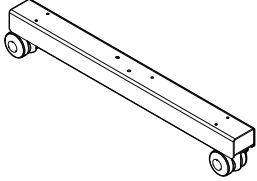
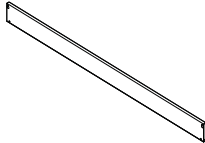
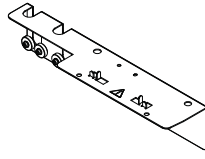
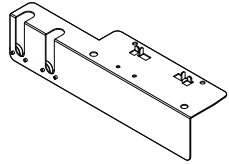
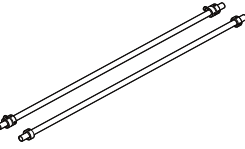

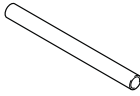


This manual explains how to assemble the legs with the main unit. Be sure to read this manual before assembling.

Be sure to assemble with two or more people.



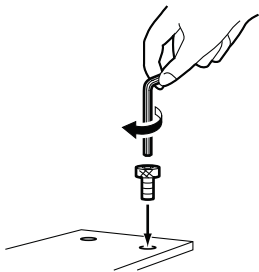
## Accessories

If there is a shortage of parts or a problem, please contact your local distributor or MIMAKI sales office.

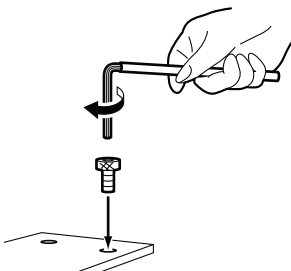
<b>Leg x1</b> 	<b>Caster holder x2</b> 	<b>Leg stay x1</b> 	<b>Base plate L x1</b> 	<b>Base plate R x1</b> 
<b>Roll bar x2</b> (With 2 collar×1) (With 4 collar×1) 	<b>Hexagonal wrench</b> (4mm)x 1 	<b>Tightening pipe x 1</b> 	<b>Screws (M5x20) x4</b> 	<b>Screws (M5x15) x 14</b> 

## How to tighten the screws

- 1 Use hex wrench to temporarily tighten the screws (just tighten lightly).



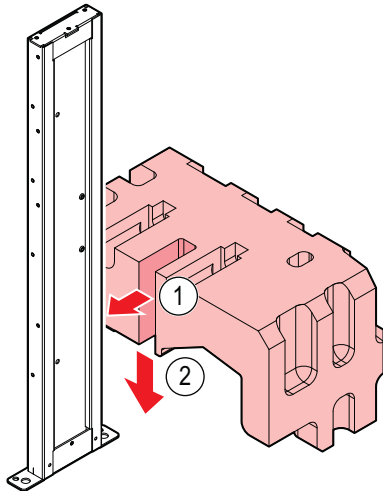
- 2 Push the hex wrench into the tightening pipe and retighten the screw.



# Instruction

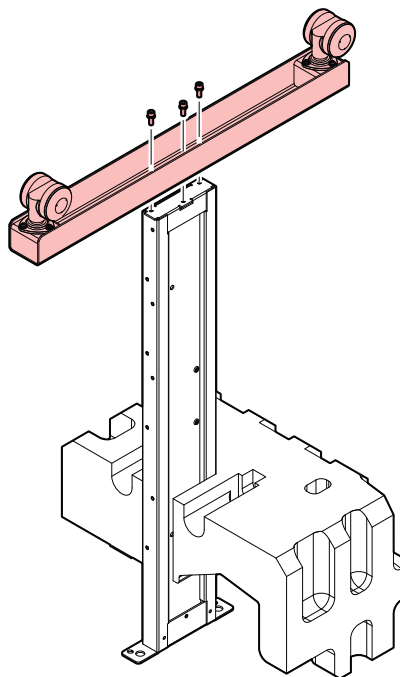
**1 Turn the Leg upside down to make it stand on its own by using the cushioning material (upper side) in which the main body was packed.**

- Assemble the right and left legs.



**2 Fix the Caster holder to the Leg.**

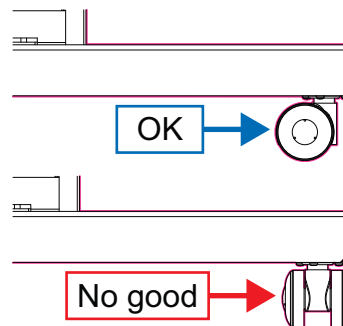
- Secure it with the 3 screws (M5x15).
- Assemble the right and left legs.



**3 Remove the cushioning material and turn the legs back in their original direction.**

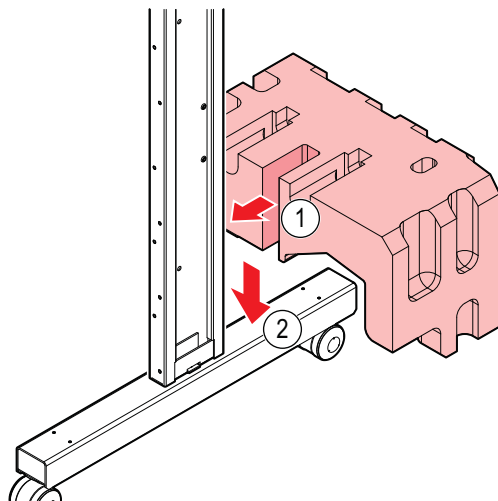


**4 Turn the casters inward.**



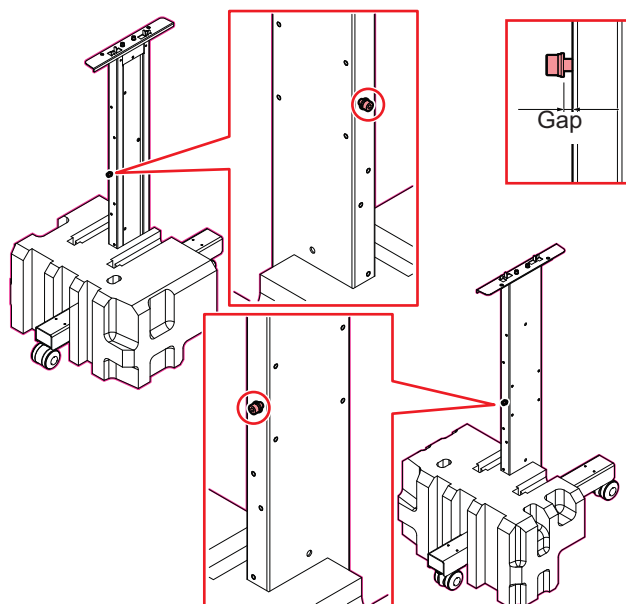
**5 Use the cushioning materials (upper side) again to make the legs (Right and Left) stand on their own.**

1. Push the cushioning material until it touches the legs.
2. Push the cushioning material until it touches the floor.



**6 Attach the screws (M5x15) with make a gap between.**

- Assemble the right and left legs.

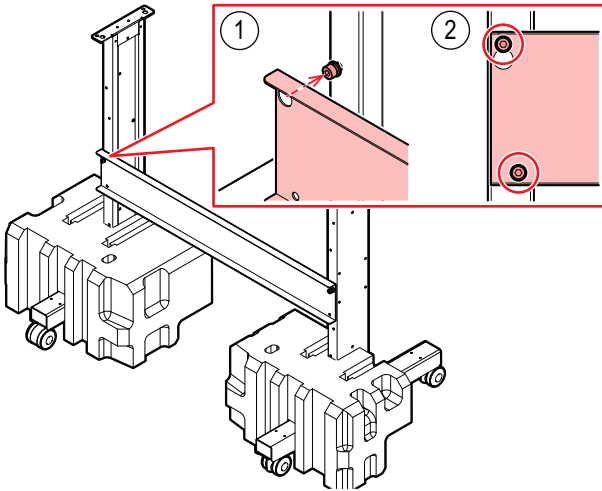


Pay attention to the installation position



## 7 Attach the Leg stay to the left and right legs.

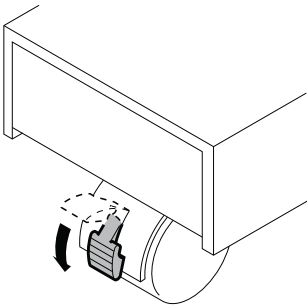
1. Hook the leg stay onto the screws installed in step 6.
2. Tighten the screw temporarily (just tighten lightly).



Attach the leg stay so that the openings of the left and right legs are on the inside.

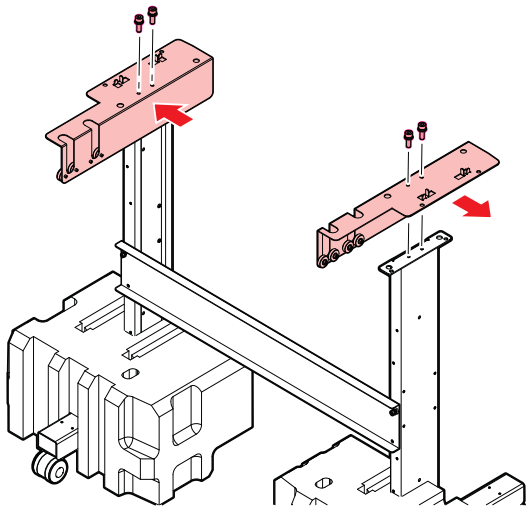


## 8 Lock the casters.



## 9 Attach the Base plate L/R.

- Fix the base plate to the leg with 2 screws (M5x15) while pushing it in the direction indicated by arrow.

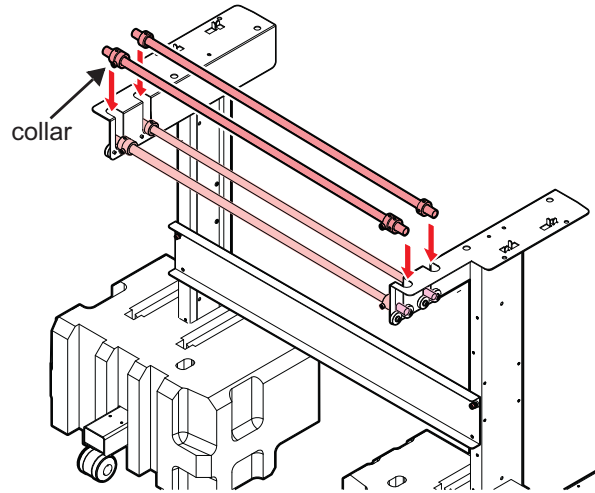


Attach it so that the bearing is on the outside..



## 10 Attach the roll bars.

- Set the roll bar on top of the bearing installed.

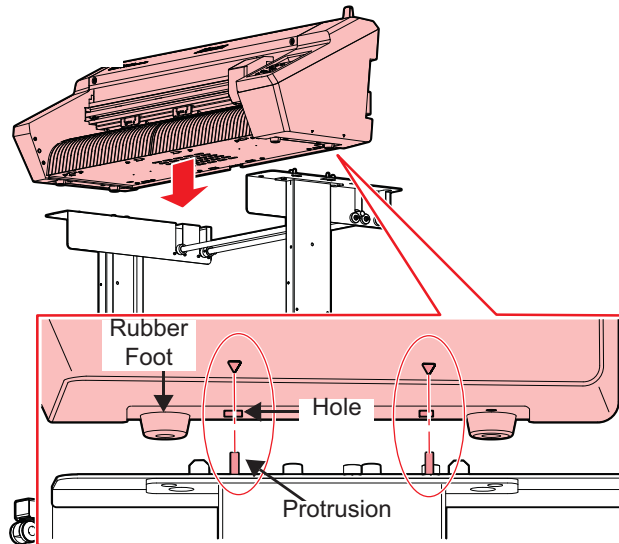


Set the roll bar with four collars so that it is on the outside.



## 11 Mount the Main unit on the legs.

1. Align the protruding part of the leg with the hole on the bottom of the main unit (the ▽ mark on the side of the main unit is a guide) and insert.
2. Make sure that the rubber foot on the bottom of the unit is set on the leg.
3. Set the other side in the same way.

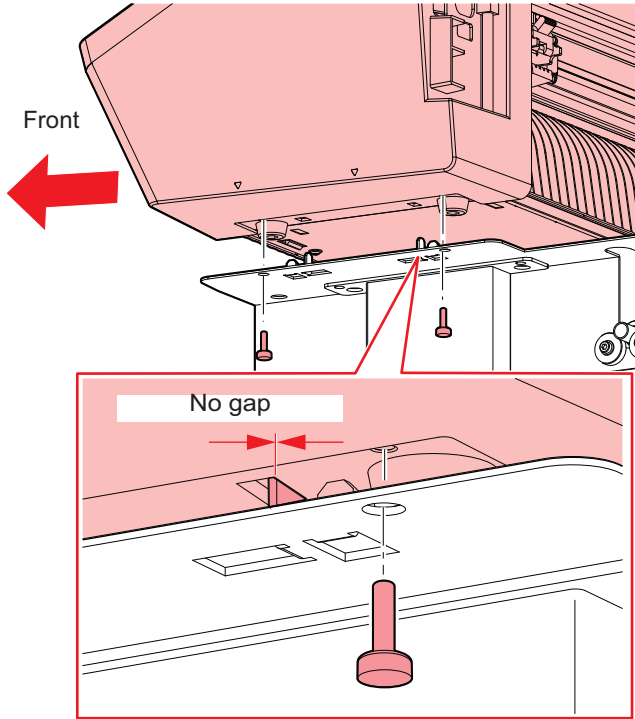


The unit should be lifted by two or more people.

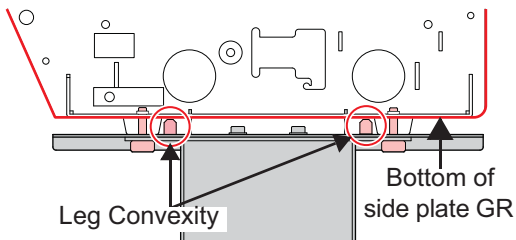


## 12 Push the main unit to the front side and fix it to the leg with 2 screws (M5x20).

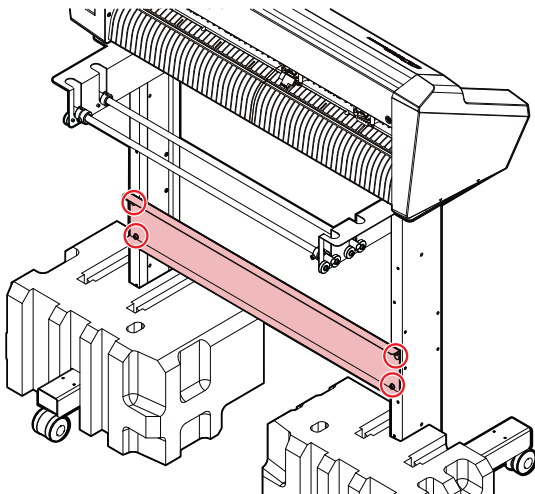
- Push the main unit toward the front side until there is no gap between the protrusion on the rear side of the leg and the insertion hole on the bottom of the main unit and secure it.
- Set the other side in the same way.



Tighten the fixing screws until the convex part of the leg lightly touches the bottom of the side plate GR. Take care not to over-tighten the screws.

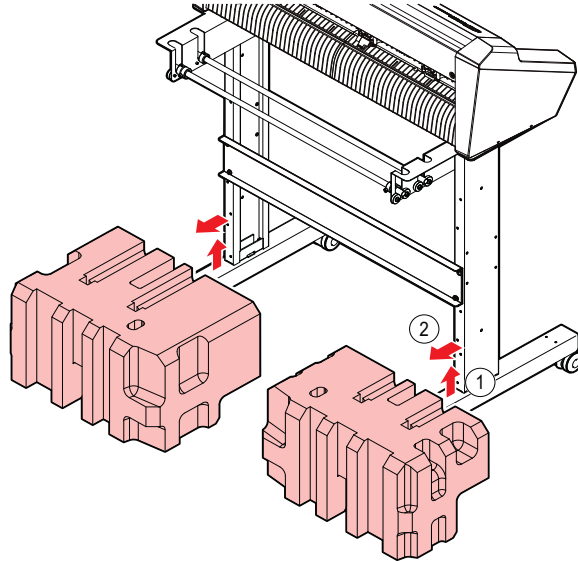


## 13 Fully tighten the screws on the leg stay.



Turn the roll bar manually to ensure it rotate smoothly. If it gets stuck or has trouble rotating, loosen the screws that have been tightened, adjust the left and right legs so that they are parallel, and then tighten the screws.

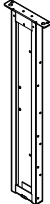
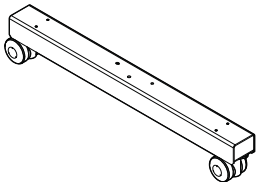
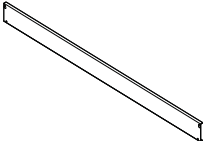
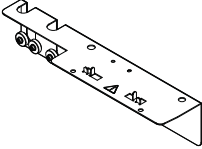
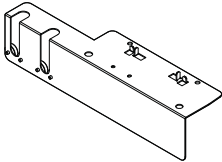
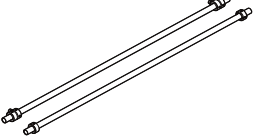

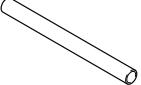


## 14 Remove cushioning materials.



は、本 てについて説明しています。必ず、 をお読みになってから組み ください。  
 ず、二人以上で組み ください。

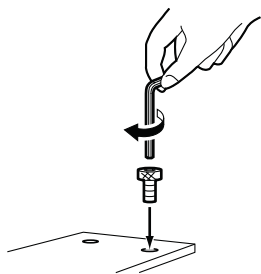


、 ったりした場 、

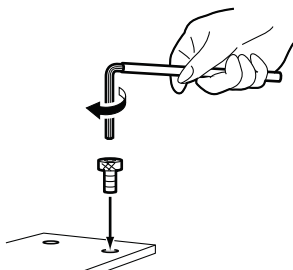
x2 	キャスターホルダー x2 	— x1 	ベース板左 x1 	ベース板右 x1 
ローラー x2 (カラー 2 x1) (カラー 4 x1) 	(4mm) x1 	x1 	ネジ (M5x20) x4 	ネジ (M5x15) x14 

## ネジの締め方

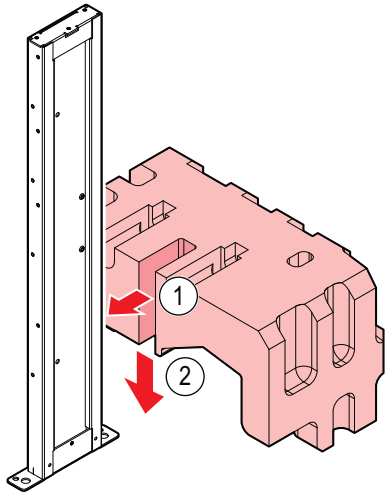
- 1 ンチを使って、ネジを仮止め（軽く締める）する。



- 2 ンチに増し締め用パイプを んで、ネジを増し締めする。

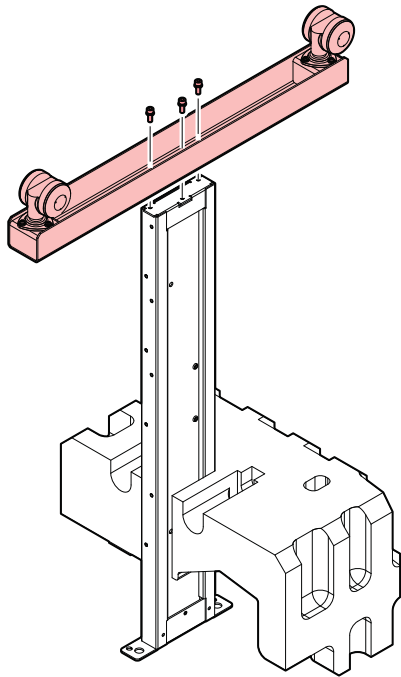


1 緩衝材 ( ) を取り付け、  
 脚を  
 2 調整してください。



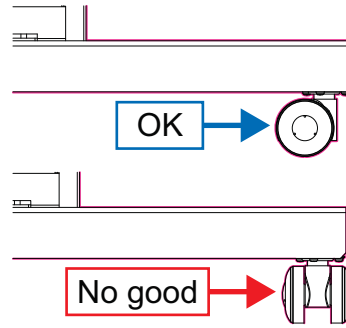
2 キャスターホルダーを固定する。

- ネジ (M5x15) x3 を締め付けてください。
- 2 調整してください。



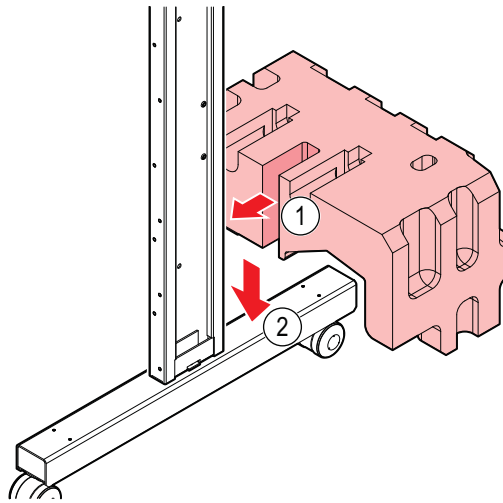
3 脚を外して、キャスターホルダーを元に調整してください。

4 キャスターの方を調整する。



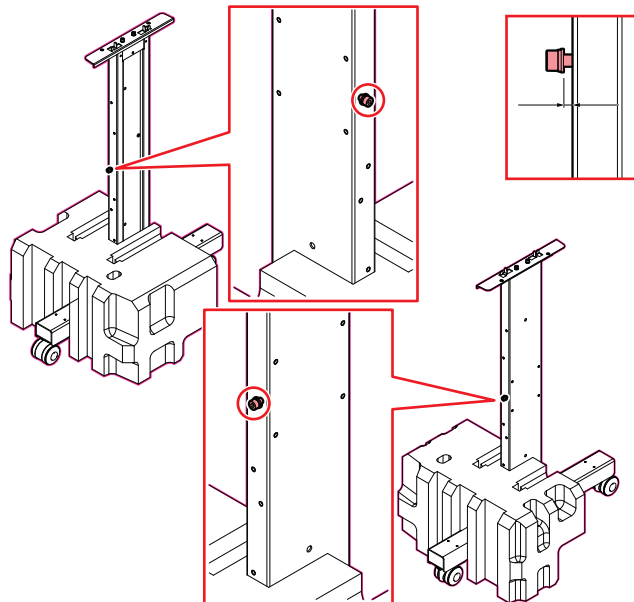
5 脚を自立させる。

- 1.
- 2.



6 M5x15( ) を隙間を空けて取り付ける。

- 2 調整してください。



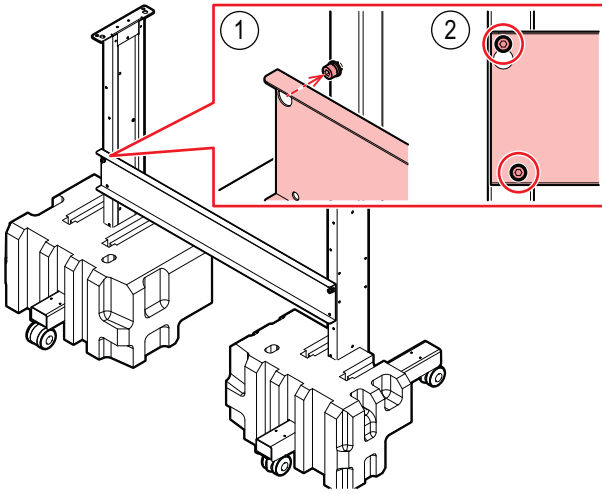
調整してください。



## 7

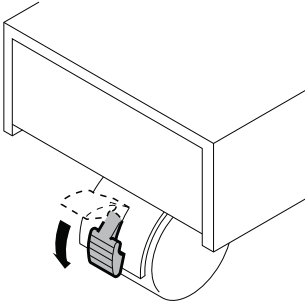
### ローラーを取り付ける。

1. 6で 取り付けられたネジに スターを 付ける。
2. ネジを仮止め (軽く締める程度) にする。



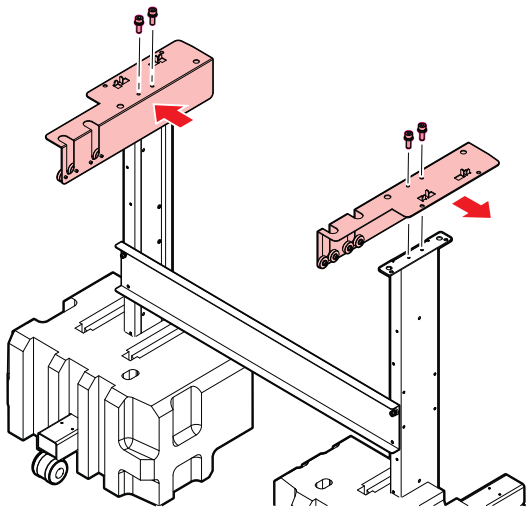
を 取り付け てください。 するように脚ステー

### キャスターをロックする。



## 9 ベース L/R を取り付ける。

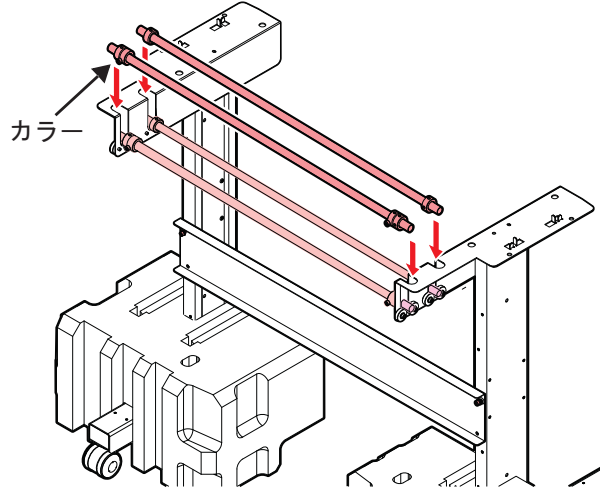
- ・ (M5x15) x2 で固定 してください。



ベアリングが外 ないように取り付け てください。

## 10 ロールバーを取り付ける。

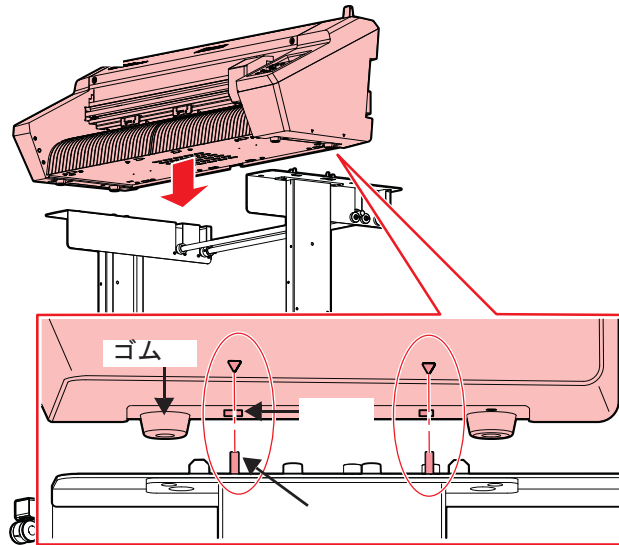
- ・ ベアリングの上に、ロールバーをセットします。



カラー4 ロールバーが なるように セットしてください。

## 11

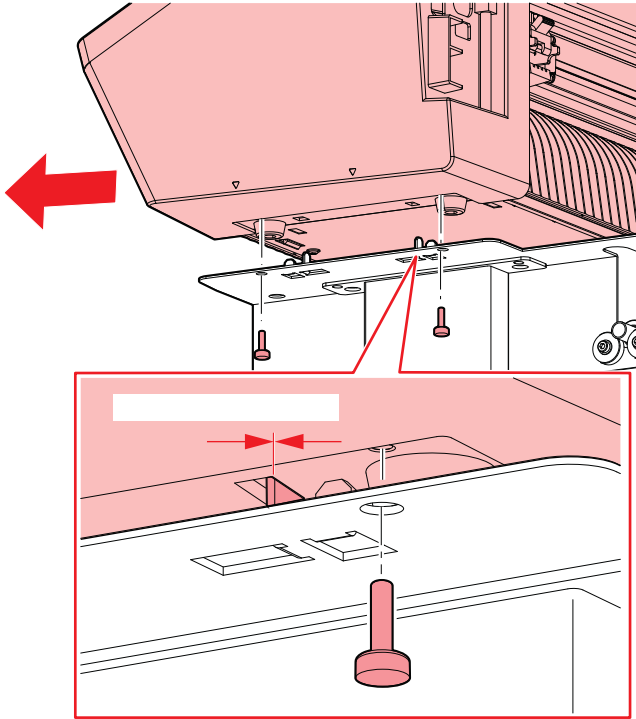
1. ( )
2. うかを確認する。
3. ( )



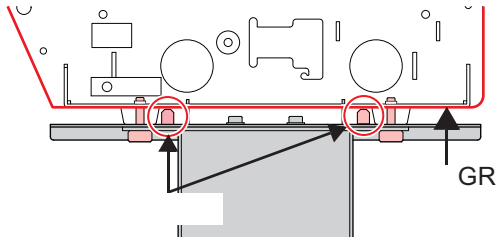
は、二人以上で持ち てください。

12 て、本 をネジ  
(M5x20) ×2 で固

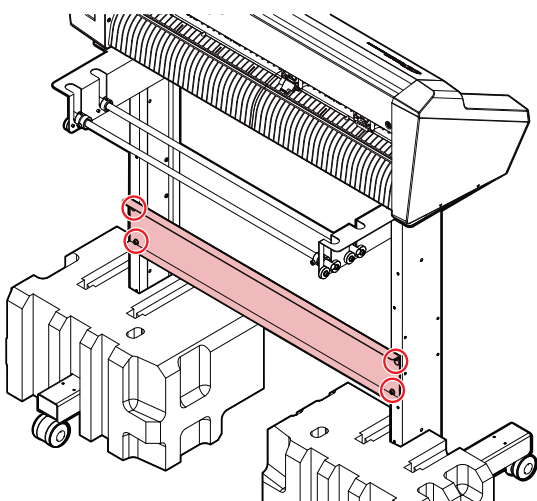
くなるまで、本体を正面側に押してから固定してください。



の凸部が GR の底面に軽く当たる程、ネジを締め付けます。強く締めすぎないように。



13 一のネジを本



ローラーを手で、スムーズに回転することを確認してください。かかったり回に支は、固ネジを緩めて、の脚が平行になるように調整を締めてください。

14

